












Date: Friday, 14/11/2008 10:21:37 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: WASHER
<b>Job Number</b>	: 43453		
<b>Estimate Number</b>	: 12298		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D34931
<b>This Issue</b>	: 14/11/2008 <b>S.O. No.</b> :	<b>Drawing Number</b>	: D3493 REV A
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: / / <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b>	: A
<b>Previous Run</b>	: 40829	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 28/11/2008 <b>Qty:</b> 50 <b>Um:</b> Each
<b>Checked &amp; Approved By</b>	: <u>JULIE DAWSON</u>		
<b>Comment</b>	: Est Rev: A New Issue 06-02-28 JLM		
<b>Additional Product</b>			
Job Number: 			
<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>	
1.0	M304R1000	304 round bar 1.00	
			
<b>Comment:</b> Qty.: 0.0306 f(s)/Unit Total : 1.5278 f(s) 1.00" 304 ROUND BAR (M304R1.000) Batch: <u>1109541</u> <i>08/11/17 RP</i> <i>50 PCS</i>			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
			
<b>Comment:</b> HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA626 & Dwg D3493 <i>08/11/17 RP</i> <i>50 PCS</i> 2-Deburr			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE <i>08/11/17 RP</i> <i>50 PCS</i>			
4.0	QC8	SECOND CHECK	
			
<b>Comment:</b> SECOND CHECK <i>08/11/18</i> <i>50</i>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>57/102</u> <i>08/11/18</i> <i>50</i>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 43453

Part Number: D34931

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/20  
MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

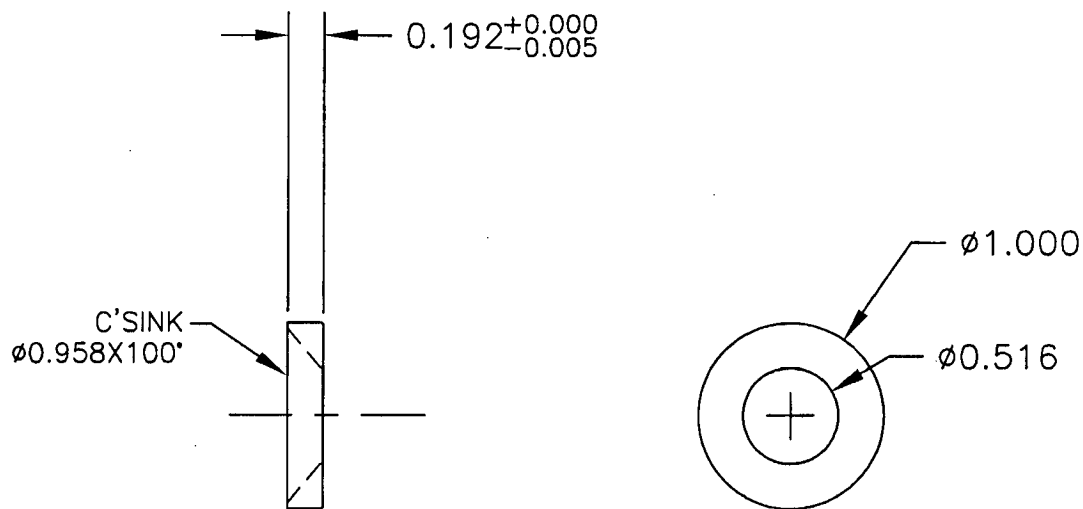
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3493	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE WASHER	SCALE 1:1
A	06.01.04	NEW ISSUE	



D3493-1 WASHER

D3493-1 WASHER

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL  $\phi$ 1.000 ROUND (REF DART MATERIAL SPEC M304R1.000)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES 0.005 TO 0.010 MAX

SHOP COPY  
RETURN TO  
ENGINEERING  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 43453

**RELEASED**  
06.02.07 *PH*

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